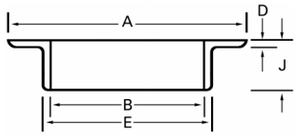
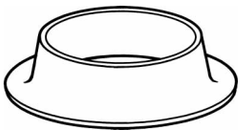
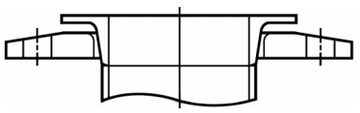
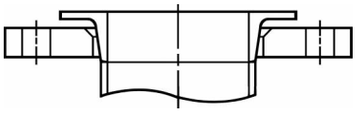
SK-38 and SK-38-P Stainless Steel Butt Welding Stub Ends







As shown with Alaskan SK-39
or SK-39-P backing flange



As shown with Alaskan SK-70
or SK-70-P backing flange

- Machined face provide dependable gasket seating in an economical stainless steel stub end.
- Designed for butt welding to “as welded” pipe, tube and fittings.
- The thick cross section combines strength with dimensional stability.
- Cast in ACI grade CF3M (316L) and (317L), or forged in T-316-L.
- Weld ends are machine beveled to 37 1/2° with a 1/16" land.
- Alaskan SK-38 stub ends are normally used with Alaskan SK-39 steel backing flanges. Alaskan SK-38-P stub ends are normally used with Alaskan SK-39-P steel backing flanges.

SK-38

Made to Fit OD Tube Size Diameters

Tube OD	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	22	24
A (Lap Dia.)	2 7/8	3 5/8	4 1/8	5	6	7	8 1/2	10 5/8	12 3/4	15	16 1/4	18 1/2	21	23		27 1/4
B (ID Bore)	1 1/4	1 7/8	2 3/8	2 13/16	3 13/16	4 13/16	5 13/16	7 13/16	9 13/16	11 3/4	13 3/4	15 3/4	17 3/4	19 3/4		23 1/2
J (Length)	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8	1 1/2	1 5/8	1 5/8	1 3/4	1 3/4	2	2		2
D	3/16	3/16	3/16	3/16	3/16	3/16	3/16	1/4	9/32	5/16	5/16	5/16	3/8	3/8		3/8
E	1 5/8	2 1/8	2 5/8	3 1/8	4 1/8	5 1/8	6 1/8	8 1/8	10 1/8	12 1/8	14 1/8	16 1/8	18 1/8	20 1/8		24 1/8
Weights	.6	.75	1.0	1.5	2.0	2.7	3.0	5.5	6.8	10.0	10.5	11.3	18.0	19.7		26.5

SK-38-P

Made to Fit Nominal Pipe Size Diameters

Nominal Pipe Size	1	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14 thru 24 see SK-38
Pipe OD		1.90	2 3/8	2 7/8	3 1/2	4 1/2	5 9/16	6 5/8	8 5/8	10 3/4	12 3/4	
A (Lap Dia.)		2 7/8	3 5/8	4 1/8	5	6 3/16	7 5/16	8 1/2	10 5/8	12 3/4	15	
B (ID Bore)		1 5/8	2 1/8	2 5/8	3 3/16	4 3/16	5 1/4	6 5/16	8 5/16	10 3/8	12 3/8	
J (Length)		1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8	1 1/2	1 5/8	1 5/8	
D		3/16	3/16	3/16	3/16	3/16	3/16	3/16	1/4	9/32	5/16	
E		1.90	2 3/8	2 7/8	3 1/2	4 1/2	5 9/16	6 5/8	8 5/8	10 3/4	12 3/4	
Weights		.5	.75	1.0	1.2	1.7	2.5	2.7	4.0	6.5	9.0	

Dimensions are in inches. All weights are in pounds based on a metal density of .29 lb/in^3