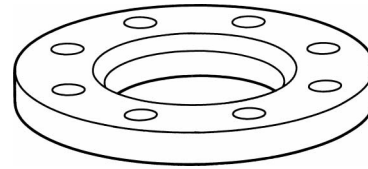
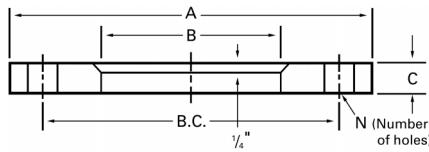


## SK-70 and SK-70-P Cast Steel Backing Flanges



- A medium-weight steel backing flange for use with butt welding type stub ends when a normal tapered steel backing flange is not desired.
- Cast in commercial quality steel.
- Cast hole patterns per ANSI B16.1, Class 125 (identical to ANSI B16.5, Class 150 through 24" size).
- Coated with red oxide primer. Galvanized, epoxy and other coatings are also available.
- Normally used with Alaskan SK-1 and SK-1-P face rings and all Alaskan butt welding stub ends.

### SK-70

Made to Fit With OD Tube Size Stub Ends

Tube OD	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	30	36	42	48
A (OD)	6	7	7 1/2	9	11	13 1/2	16	19	21	23 1/2	25	27 1/2	32	38 3/4	46	53	59 1/2
B (ID)	2 3/8	2 7/8	3 3/8	4 3/8	6 1/2	8 1/2	10 1/2	12 1/2	14 1/2	16 5/8	18 5/8	20 5/8	24 5/8	30 5/8	36 5/8	42 5/8	48 5/8
C (THK)	5/8	5/8	3/4	3/4	7/8	7/8	1	1	1	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8
B.C.	4 3/4	5 1/2	6	7 1/2	9 1/2	11 3/4	14 1/4	17	18 3/4	21 1/4	22 3/4	25	29 1/2	36	42 3/4	49 1/2	56
Hole Size	3/4	3/4	3/4	3/4	7/8	7/8	1	1	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 3/8	1 5/8	1 5/8	1 5/8
N	4	4	4	8	8	8	12	12	12	16	16	20	20	28	32	36	44
Weights	3.8	5.3	7.0	9.5	14.0	20.0	29.5	42.6	47.6	56.5	64.1	74.5	94.5	141	191	302	323

### SK-70-P

Made to Fit With Nominal Pipe Size Stub Ends (Identical to SK-70 Except for B Dimension)

Nominal Pipe Size	2	2 1/2	3	4	6	8	10	12	14 thru 48 see SK-70								
Pipe OD	2 3/8	2 7/8	3 1/2	4 1/2	6 5/8	8 5/8	10 3/4	12 3/4									
B (ID)	2 5/8	3 1/8	3 3/4	4 3/4	7	9	11 1/8	13 1/8									
Weights	3.7	5.1	6.6	8.9	12.6	18.4	26.5	39.0									

Dimensions are in inches. All weights are in pounds based on a metal density of .2836 lb/in<sup>3</sup>  
When ordering galvanized flanges, specify SK-70G or SK-70-PG.