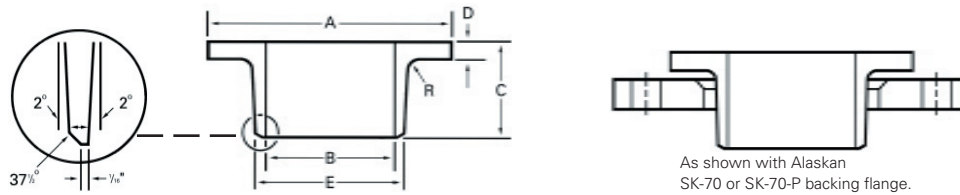


Stainless Steel Buttwelding Stub Ends

SK-722 and SK-723 Heavy Cast Stainless Steel Stub Ends



- Machined bore and face provides dependable gasket seating in an economical heavy cast stainless steel stub end.
- Designed for buttwelding to heavy wall pipe, tube and fittings.
- The thick cross section combines strength with dimensional stability.
- Available in ACI grade CF-3M (316L) and (317L).
- Normally used with Alaskan SK-70 or SK-70-P steel backing flanges or forged steel lap-joint backing flanges.

SK-722

Made to Fit OD Tube Size Diameters

Tube OD	2	3	4	5	6	8	10	12	14
A (Lap Dia.)	3 ⁷ / ₈	5 ¹ / ₈	6 ¹ / ₂	7 ¹ / ₄	8 ³ / ₈	10 ⁵ / ₈	12 ⁷ / ₈	15 ³ / ₈	16 ⁵ / ₈
B (ID Bore)	1 ³ / ₄	2 ³ / ₄	3 ³ / ₄	4 ³ / ₄	5 ³ / ₄	7 ³ / ₄	9 ³ / ₄	11 ⁵ / ₈	13 ⁵ / ₈
C (Length)	2 ¹ / ₂	2 ¹ / ₂	2 ⁵ / ₈	3	3	3	3 ¹ / ₂	6	6
D	³ / ₈	¹ / ₂	⁹ / ₁₆	⁵ / ₈	⁵ / ₈	⁵ / ₈	⁵ / ₈	⁵ / ₈	⁵ / ₈
E	2 ³ / ₁₆	3 ³ / ₁₆	4 ³ / ₁₆	5 ¹ / ₄	6 ¹ / ₄	8 ¹ / ₄	10 ¹ / ₄	12 ¹ / ₄	14 ¹ / ₄
R	⁵ / ₁₆	³ / ₈	⁷ / ₁₆	¹ / ₂	¹ / ₂	¹ / ₂	¹ / ₂	¹ / ₂	¹ / ₂
Weights	2.2	3.7	5.5	8.0	10.0	13.3	19.0	37.5	45.0

SK-723

Made to Fit Nominal Pipe Size Dimaters

Nominal Pipe Size	2	3	4	6	8	10	12	14 See SK-722
Pipe OD	2 ³ / ₈	3 ¹ / ₂	4 ¹ / ₂	6 ⁵ / ₈	8 ⁵ / ₈	10 ³ / ₄	12 ³ / ₄	
A (Lap Dia.)	3 ¹¹ / ₁₆	5 ¹ / ₁₆	6 ¹ / ₄	8 ⁹ / ₁₆	10 ¹¹ / ₁₆	12 ¹³ / ₁₆	15 ¹ / ₁₆	
B (ID Bore)	2	3	4	6	8	10	12	
C (Length)	1 ⁷ / ₈	2	2 ¹ / ₈	2 ³ / ₈	2 ⁵ / ₈	2 ⁷ / ₈	3 ¹ / ₈	
D	³ / ₁₆	⁷ / ₃₂	¹ / ₄	⁵ / ₁₆	⁵ / ₁₆	³ / ₈	³ / ₈	
E	2 ³ / ₈	3 ¹ / ₂	4 ¹ / ₂	6 ⁵ / ₈	8 ⁵ / ₈	10 ³ / ₄	12 ³ / ₄	
R	⁵ / ₁₆	³ / ₈	⁷ / ₁₆	¹ / ₂	¹ / ₂	¹ / ₂	¹ / ₂	
Weights	1.2	1.8	3.8	8.2	10.8	17.3	22.4	

Dimensions are in inches. All weights are in pounds based on a metal density of .29 lb/in³